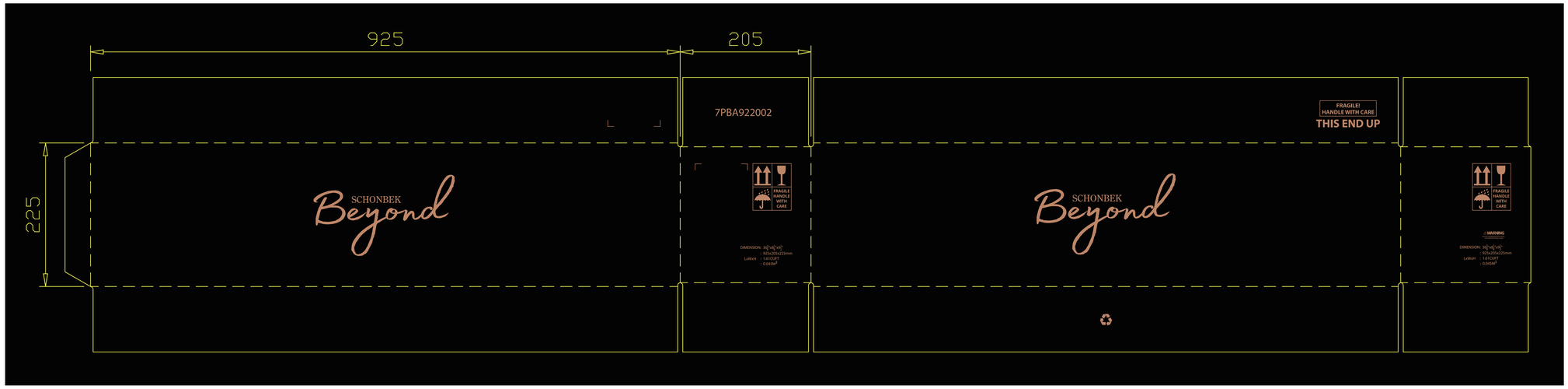
坑纹方向
Pit grain direction



技术说明：
Technical requirements:

1. 装订方式：先粘箱，再钉双排黑色金属钉扣；
   Binding method: First stick the box,
   then nail the double row black metal buckle;
2. 尺寸为纸箱制造尺寸；
   The size is the carton manufacturing size;
3. 工艺：300克粉灰印刷+BC坑，四色过满版UV
   Technology: 300g powder gray printing+BC pit,
   four colors over full UV printing
4. 材质要求：BC坑，耐破强度:14±1（kgf/cm2），边压强度:7000±10%（N/m），纸板厚度：7mm±1mm;
   Material requirements: BC pit, bursting strength: 14 ± 1 (kgf/cm2),
   edge compression strength: 7000 ± 10% (N/m),Board thickness: 7mm ± 1mm;
5. 文字、Logo颜色：PANTONE 4655C;
   Text, Logo color: PANTONE 4655C;
6. HSF管控等级：R级（符合RoHS要求）。
   HSF control level: R level (compliant with RoHS requirements).

序号 REV No.	变更说明 REVISION NTOE	变更人 CHANGED BY	变更日期 REV DATE
1			
2			
3			
4			

设计 DESIGNED BY	陈志刚 09/03/2026	名称 TITLE	BEYOND彩箱 BEYOND COLOR BOX	料号 PART No.	7PBA922002	产品型号 MODEL No.	BWS22732
审核 CHECKED BY		WAC GROUP		图号 DWG No.	BWS22732-33A	第 1 页 PAGE 1	共 1 页 TOTAL 1 PAGE
标准化 STD BY						比例 SCALE	1 : 1
批准 APPROVED BY				材料 MATERIAL	300克粉灰+BC坑 300G POWDER ASH+BC PIT	视角 VIEW	