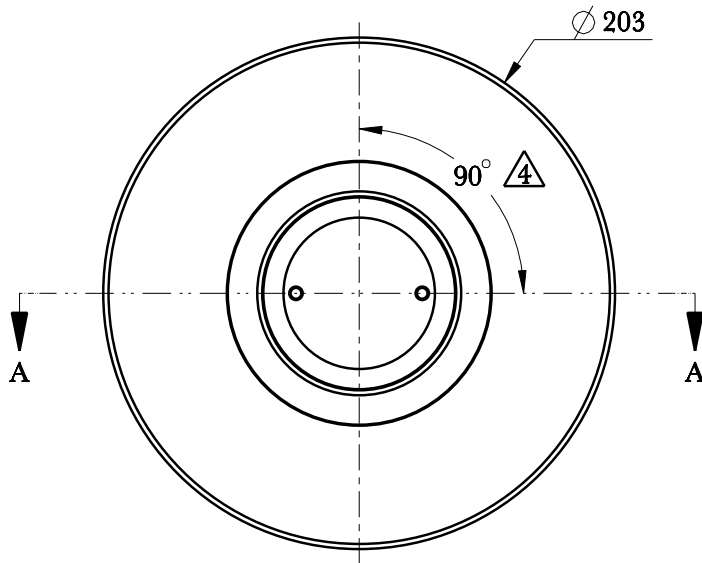
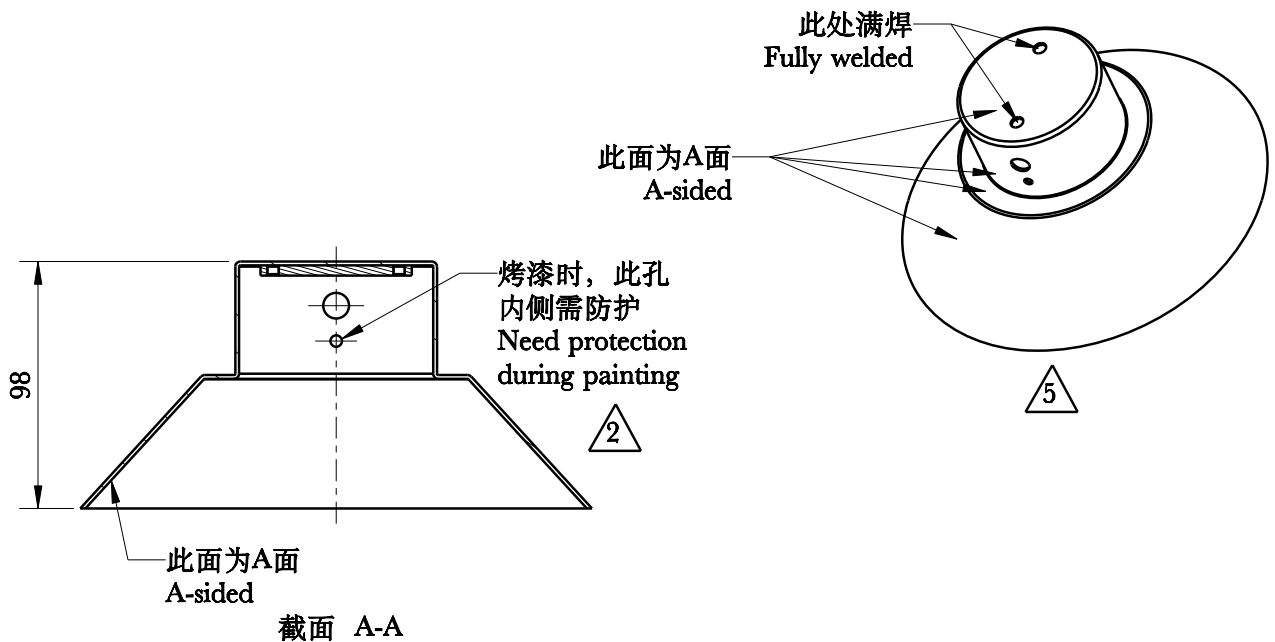


序号 No.	变更说明 REVISION NOTE	变更人 CHANGED BY	变更日期 REV DATE
△	将柱子变更为铝板与灯罩焊接 Change the column to an aluminum plate and weld it to the lampshade	郭德洪	02/28/2017
△	增加烤漆防护 Add baking varnish protection	郭德洪	03/15/2017
△	增加牙纹防护 Enhance protection against dental ridges	周笑林	9/18/2022
△	散热板上孔连线与灯座侧孔轴成90° The line connecting the holes on the heat dissipation plate forms a 90-degree Angle with the axis of the side holes of the lamp holder	周婷婷	01/07/2023
△	更新轴侧示意图 Update the axial side diagram	陈浩	08/31/2026



技术要求:

- 1、去除毛刺、批锋、油污;
 - 2、组件焊接后无缝隙, 无变形;
 - 3、焊接牢固, 无虚焊等缺陷;
 - 4、焊接组件标注表面为A面, 其余为D面;
 - 5、符合RoHS要求。
1. Remove burrs, sharp edges and oil stains;
 2. There are no gaps or deformations after the components are welded.
 3. The welding is firm without any defects such as false welding.
 4. The marked surface of the welded components is surface A, and the rest are surface D.
 5. Comply with RoHS requireme

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2	7MBA600401	WSW18708加强板/Reinforcing plate	1	WSW18708-18
1	7MBA209801	WSW18708旋压灯罩/Spun lampshade	1	WSW18708-01
序号 No.	料号 PART No.	品名规格 DESCRIPTION	数量 QTY.	图号 DWG No.

设计 DESIGN	郭德洪	01/18/2017
审核 CHECK	杨婷	08/31/2026
标准 STANDARD	陈浩	08/31/2026
批准 APPROVE	陈浩	08/31/2026

名称 TITLE	WSW18708 灯罩焊接组件 Lampshade welding assembly	料号 PART No.	3MZH110367
图号 DWG No.	WSW18708-E1 F	材料 MATERIAL	铝 Aluminum

产品型号 MODEL No.	WS-W18708
PAGE 1	TOTAL 1 PAGE
比例 SCALE	1:3
视角 PERSPECTIVE	

WAC GROUP

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