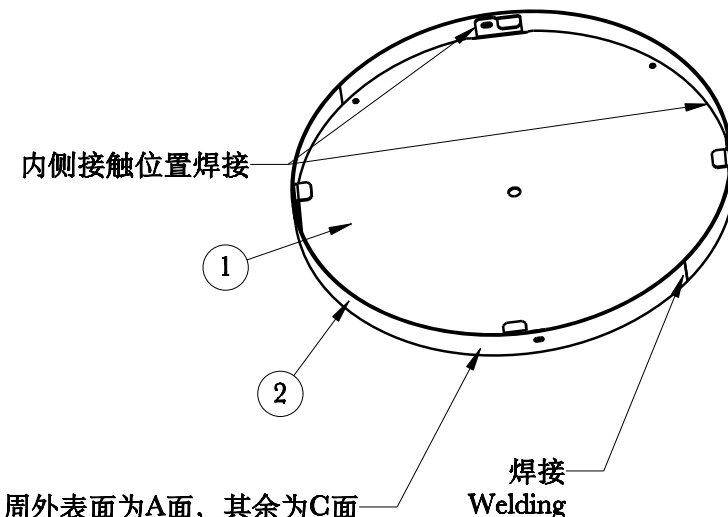
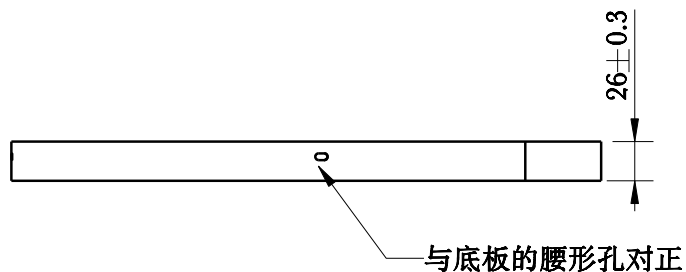
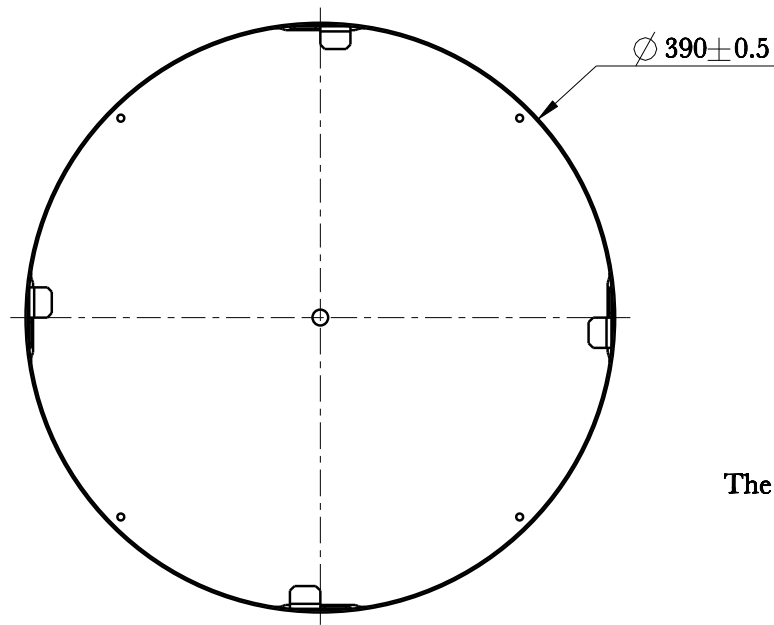




零件圆周外表面为A面，其余为C面  
The outer surface of the circumference of the part is surface A  
and the rest is surface C.

#### 技术要求:

Technical requirements:

- 1.材料: 冷轧板, T=1.5mm;  
1.Material: cold-rolled sheet, T=1.5mm;
- 2.边条与圆盘内侧焊接牢固, 外表面不能有明显疤痕, 焊接后承重50kg无脱焊现象;  
2.The edge strip must be securely welded to the inner side of the disc. The outer surface shall be free of visible scars or marks. After welding, it must bear a load of 50 kg without any weld detachment;
- 3.去除表面毛刺, 批锋, 锐边, 油污;  
3.Removes surface burrs, batch edges, sharp edges, oil and grease;
- 4.符合WAC HSF的R级要求。  
4.Meet the R-level requirements of WAC HSF.

|           |                |                                |            |               |
|-----------|----------------|--------------------------------|------------|---------------|
| 2         | 7MBC392604     | FM214618吸顶盘焊接件                 | 1          | FM214618-06   |
| 1         | 7MBC382402     | FM214618吸顶盘底板 Canopy Baseplate | 1          | FM214618-05   |
| 序号<br>No. | 料号<br>PART No. | 品名规格<br>DESCRIPTION            | 数量<br>QTY. | 图号<br>DWG No. |

|                |                                             |                |               |                   |              |
|----------------|---------------------------------------------|----------------|---------------|-------------------|--------------|
| 名称<br>TITLE    | FM214618吸顶盘焊接组件<br>Canopy Welded Assemblies | 料号<br>PART No. | 3MZH112395    | 产品型号<br>MODEL No. | FM214618     |
| 图号<br>DWG No.  | FM214618-E1 A                               | 图号<br>DWG No.  | FM214618-E1 A | PAGE 1            | TOTAL 1 PAGE |
| 材料<br>MATERIAL | 冷轧板<br>Cold-rolled sheet                    | 比例<br>SCALE    | 1:5           | 视角<br>PERSPECTIVE |              |

WAC GROUP



变更说明  
REVISION NOTE

变更人  
CHANGED BY

变更日期  
REV DATE

设计  
DESIGN

审核  
CHECK

标准化  
STANDARD

批准  
APPROVE

王乾坤  
08/27/2026  
08/28/2026  
08/28/2026  
08/28/2026

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