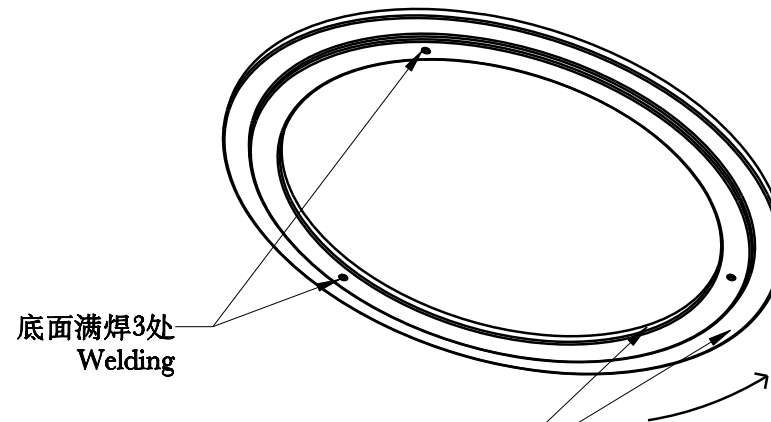
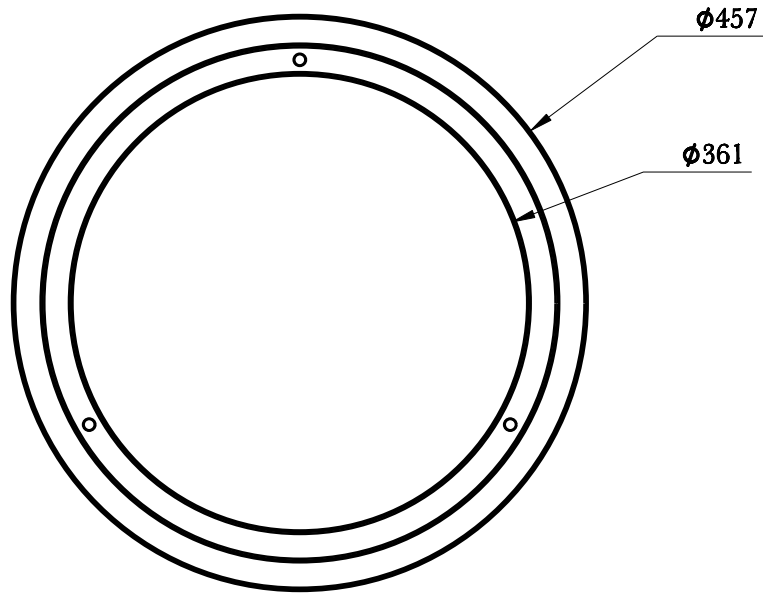




所有外表面为A面，其余为D面
沿圆周抛光电镀出色方向
Outer surface is A-side, the rest is D-side
Polished plating excellent direction

技术要求:

Technical requirements:

- 1.材料: 冷轧板, T=1.5mm;
1.Material: cold-rolled sheet, T=1.5mm;
- 2.螺柱与灯身焊接牢固, 抛光后外表面不能有明显疤痕, 承重20kg无脱焊现象;
2.The studs must be securely welded to the lamp body. After polishing, the external surface shall show no obvious blemishes. The assembly must support a load of 20 kg without any weld detachment.
- 3.去除表面毛刺, 批锋, 锐边, 油污;
3.Removes surface burrs, batch edges, sharp edges, oil and grease;
- 4.符合WAC HSF的R级要求。
4.Meet the R-level requirements of WAC HSF.

2	7MBC100915	FM214618螺柱	3	FM214618-12
1	7MBC451404	FM214618下灯身	1	FM214618-11
序号 No.	料号 PART No.	品名规格 DESCRIPTION	数量 QTY.	图号 DWG No.

名称 TITLE	FM214618下灯身组件	料号 PART No.	3MZH112396	产品型号 MODEL No.	FM214618
图号 DWG No.	FM214618-E2 A	比例 SCALE	1:6	PAGE 1	TOTAL 1 PAGE
材料 MATERIAL	Fe	视角 PERSPECTIVE			



设计 DESIGN	王乾坤	08/31/2026
审核 CHECK	刘婷婷	08/31/2026
标准化 STANDARD	陈坤权	08/31/2026
批准 APPROVE	冯俊东	08/31/2026

WAC GROUP